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AMENDMENT IN THE SPECIFICATION

[024] Referring to Figures 2 and 3, the apparatus 10 in its most basic form is a wheeled cart for supporting the barrel 24 that cuttings 14 are deposited into during a milling operation of a work piece. The apparatus supports the barrel 14 and collects coolant 16 that drains from the bottom of the barrel and returns the coolant back to the coolant reservoir 18. More particularly, the apparatus 10 comprises a hollow, cylindrical body 26 of an outer diameter and an inner diameter and two opposed ends 30 and 32. Preferably, the ends 30 and 32 are open. The body further includes a side-wall 28 extending between the two opposed ends 30 and 32, and having an inner surface 34 and an outer surface 36 and is of a thickness defined by the difference of the outer and the inner diameters of the body 26. The inner diameter of the body 26 is greater than the exterior diameter of the barrel 24, thereby allowing the barrel 24 to be received by the open end 30 of the body. Preferably, the inner diameter of the body 26 is slightly greater than the exterior diameter of the barrel 24 so as to have a tight tolerance between the inner surface 34 and the exterior surface of the barrel, thereby prevent the barrel from tipping out of the apparatus 10 when being supported or transported by the apparatus. The tolerance is close enough so that the bottom edge of the barrel 24 comes into contact with the inner surface 34 of the side-wall 28 when the barrel begins to tip, thereby stopping the barrel from tipping any further and retaining it to the apparatus 10.

[025] The body 26 further includes a shoulder 40 of a first shoulder diameter that is greater than the inner diameter of the body 26 and of a second shoulder diameter

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that is equal to the inner diameter of the body. The shoulder 40 is integrally formed with the side-wall 28 and forms end 30 and is for supporting the barrel 24 thereon within the body 26. The first shoulder diameter is greater than the exterior diameter of the barrel 24 and the second shoulder diameter is less than the exterior diameter of the barrel. Preferably, the second shoulder diameter is slightly less than the diameter of the bottom edge 42 of the barrel.